Differences between tubes and pipe

Is it a pipe or a tube?

In some instances the terms may be used interchangeably; however, there are some differences in how the material is ordered and tolerated. Tubing is used in structural applications so the outside diameter becomes the important dimension. Tubes are often put into applications such as medical devices that require precise outside diameters. The outside diameter is important since it will indicate how much it can hold as a stability factor. Where as pipes are normally used to transport gasses or liquids making it important to know the capacity. Knowing how much can flow through the pipe is key. The circular shape of the pipe make it efficient when handling pressure from the liquid flowing through.

Classification

The classification of pipes are schedule and nominal diameter. Pipe is typically ordered using the Nominal Pipe Size (NPS) standard and by specifying a nominal diameter (pipe size) and schedule number (wall thickness). The schedule number can be the same on different size pipe but the actual wall thickness will be different.

Tubes are typically ordered to outside diameter and wall thickness; however, it may also be ordered as OD & ID or ID and Wall Thickness. The strength of a tube depends on the wall thickness. The thickness of a tube is defined by a gauge number. Smaller gauge numbers indicate larger outside diameters. The inside diameter (ID) is theoretical. Tubes can come in different shapes such as square, rectangular and cylindrical, whereas Pipe is always round. The circular shape of the pipe make the pressure force evenly distributed.

Pipes accommodate larger applications with sizes that range from a ½ inch to several feet. Tubing is generally used in applications where smaller diameters are required.

Ordering your tubing or pipe

Tubing is typically ordered to outside diameter and wall thickness; however, it may also be ordered as OD & ID or ID and Wall Thickness. Although tubing has three dimensions (O.D., I.D. and wall thickness) only two may be specified with tolerances and the third is theoretical. Tubing is usually ordered and held to tighter and more stringent tolerances and specifications than pipe. Pipe is typically ordered using the Nominal Pipe Size (NPS) standard and by specifying a nominal diameter (pipe size) and schedule number (wall thickness).

Both tubes and pipes can be cut, bent, flared and fabricated.

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