



Swage or Expanded Tube

SO / OD max = 2.0 (ie .375 od, .188 so = .375/.188 = 1.99)

OD Range = .062 - .750

Wall Thickness Range = .005 - .065

Swage Angle nominal = 10 deg

Swage Taper Length max = 1.500

Swage Length (SL) Tolerance = +/- .010, OAL Tolerance = see cut chart

Tolerances : .x +/- .030 +/- .010 .xxx +/- .005 Angles: +/- 1 Deg	EAGLE STAINLESS TUBE & FABRICATION, INC.			
	Title SWAGE TUBE BLANK			
Drawn By:	size :	scale :	Dwg #: :	Re v
Date:	Material:			